

# ADA FLOW



**Conductivity controller  
TDS210-B**

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# Conductivity controller TDS210-B

The model TDS210-B is used for the conductive measurement/control of electrolytic conductivity, resistivity or the TDS value. Conductivity is a function of ion concentration, ionic charge, and ion mobility. Ions in water conduct current when an electrical potential is applied across electrodes immersed in the solution. A controller system consists of a microprocessor-based controller and a conductivity probe. 3 Electrode cells (K=0.01,0.1 and 1.0) can be connected to the device. Temperature serves as the second input variable, measured by a NTC10K/ PT1000 probe. Depending on the measured variable, it is therefore possible to implement specific, automatic temperature compensation. All adjustments to the current outputs, alarm relays, and calibration of the conductivity and temperature inputs can be made using the controller's membrane keypad.

## Features

- DirDirect change over to
  - Conductivity ( $\mu\text{S}/\text{cm}$ )
  - TDS measurement (ppm)
- Automatic temperature compensation
- 4-20 mA Isolated Output
- Large LCD display with background lighting
- IP54 water resistant and corrosion proof
- setup program: user-friendly programming
- RS485 communication
- Relay output

## Applications

- Reverse Osmosis
- Process Control
- Seawater Desalination
- Waste Treatment
- Food Processing
- Plating
- Power Plants
- Laboratories

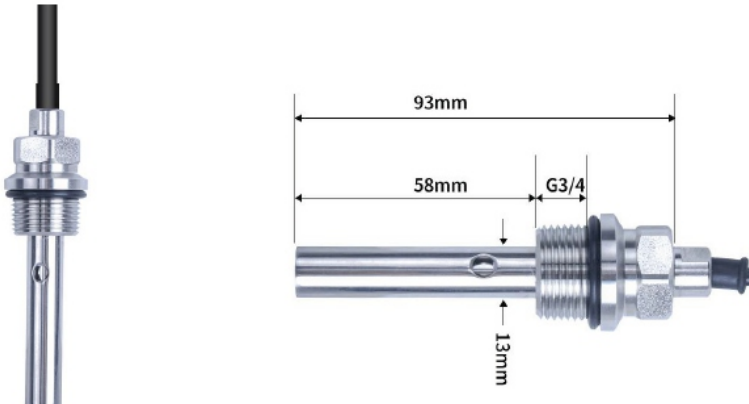
## Benefits

- Affordable
- Low maintenance
- Ease of operation
- Ensures product quality

## Electrode selection

Cell constant	Material	Length	Diameter	Hole size	Thread	Recommended/practical measuring span(depending on the conductivity cell)
0.01	SS316L	93mm	13mm	6mm	G3/4	0.01 ~ 20 $\mu\text{S}/\text{cm}$
0.1	SS316L	93mm	13mm	6mm	G3/4	0.1 ~ 200.0 $\mu\text{S}/\text{cm}$
1.0	SS316L	93mm	13mm	6mm	G3/4	1.00 ~ 2000 $\mu\text{S}/\text{cm}$

A measurement is to be carried out in the 0.01  $\mu\text{S}/\text{cm}$  to 1  $\mu\text{S}/\text{cm}$  range. A conductivity cell with the cell constant K = 0.01 0.1 1 is chosen.



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# Conductivity controller TDS210-B

## Parameters

<b>Power supply</b>	
Power supply	AC:220VAC $\pm$ 10% or 110VAC 50Hz/60Hz DC:24VDC $\pm$ 20% Input power $\geq$ 6W
<b>Range</b>	
Measure range:	0.00~2000 $\mu$ S/cm(max.20000 $\mu$ S/cm)
Temperature range:	-10~130 $^{\circ}$ C
<b>Communications</b>	
Serial communications	RS485
Output	Current (4-20 mA)
<b>Measurement Accuracy</b>	
EC/TDS/Resistivity:	$\pm$ 1%FS
NTC10K:	$\pm$ 0.3 $^{\circ}$ C
PT1000:	$\pm$ 0.3 $^{\circ}$ C
<b>Operating Environment</b>	
Relative humidity	5 ~ 95%RH(No condensation)
Operating temperature	0 $^{\circ}$ C~60 $^{\circ}$ C
Storage	-15 $^{\circ}$ C~ 65 $^{\circ}$ C
<b>Appearance</b>	
Screen size	2.8inch
Dimension	Overall dimension: 100mm*100mm*150mm(H*W*D) Cutout dimension: 92.5mm*92.5mm(H*W)
Weight	0.65Kg
Ingress protection	IP54
<b>Temperature compensation</b>	
Type:	NTC10K/PT1000
Model:	Manual/automatic
<b>Function</b>	
Output	Isolated 4-20mA output maximum loop is 750 $\Omega$ , $\pm$ 0.2%FS
Relay	2 relays AC250V/3A
<b>Electrode selection: SUP-TDS7001/7001-H</b>	
Cell constant	Corrosion Resistance
K=0.01	Suitable for pure water ultrapure water testing
K=0.1	Suitable for conventional water testing
K=1.0	Suitable for industrial water and recycling ring testing
The device offers a dynamic range on the input side, the range must be matched to the operating range of the cell. The standard temp range for SUP-TDS7001:0 $^{\circ}$ C~50 $^{\circ}$ C, the high temp range for SUP-TDS7001-H:0 $^{\circ}$ C~100 $^{\circ}$ C	






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## Display

1. Temperature : Compensation temperature
2. Analog output : Analog output
3. Measured value : Real-time measurements value
4. High alarm : High alarm
5. Low alarm : Low alarm



Sign	Name of the key	Function description
7		MENU Enter the MENU on the "monitoring page" Exit the MENU on the "menu page"
6		EXIT Check related warning status on the "monitoring page"; Return to previous level page in the up& down level page linked to "menu page"
8		RIGHT Enter the menu under "monitoring interface" Exit the menu under "monitoring interface"
8		DOWN Relevant menu is selected under the "menu interface" Relevant numerical value is modified under the setup status
9		ENTER Enter the sub-menu or confirm modification on the "menu Page"

## Monitor page

### ★ TDS monitor page

H25.0°C	4.00mA
<b>0.00</b> ppm	

### ★ EC monitor page

H25.0°C	4.00mA
<b>0.00</b> μS/cm	

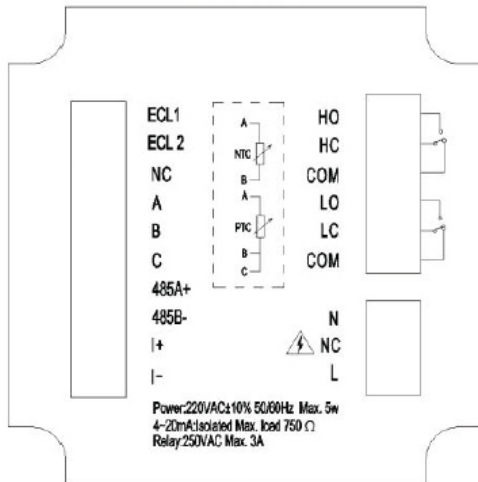
### ★ Resistivity monitor page

H25.0°C	4.00mA
<b>20.00</b> MQ·cm	

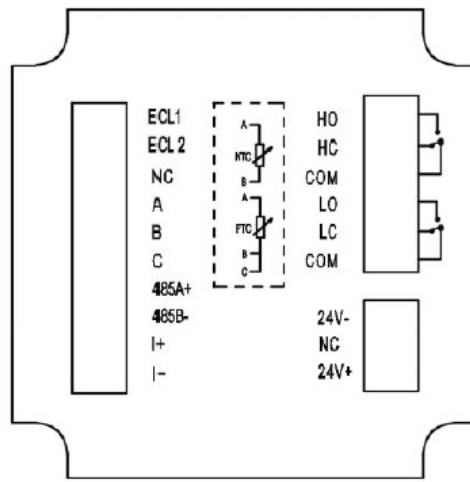
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## Wiring



220VAC wiring diagram



24VDC wiring diagram

- ECL1: Measuring terminal of the electrode
- ECL2: Reference terminal of the electrode
- NC: Unidentified
- A: Temperature compensation terminal A, NTC10K and PT1000 connect here
- B: Temperature compensation terminal B, NTC10K and PT1000 connect here
- I+: 4-20mA output end +
- I-: 4-20mA output end -
- HO: High alarm normally open relay
- HC: High alarm normally closed relay
- COM: high alarm common
- LO: Low alarm normally open relay
- C: Temperature compensation terminal C, PT1000 three-wire temperature grounding, PT1000 two-wire need to be short-connected to TEMPB, not NTC10K.
- 485A+: RS485 communication interface A+
- 485B-: RS485 communication interface B-
- LC: Low alarm normally closed relay
- COM: low alarm common
- N: AC220V/AC110V neutral wire
- L: AC220V/AC110V live wire
- 24V+: 24VDC +
- 24V-: 24VDC -

## Ordering code

SUP-TDS210-B-RT1-K1-O1-D1-A2-V1										Description	
SUP-TDS210-B	-	-	-	-	-	-	-	-	-	-	0-2000µS/cm
Range	RT1										K=0.01~ 20.00µS/cm
Cell constant	K1										K=0.1~ 200µS/cm
	K2										K=1.0 ~ 2000µS/cm
	K3										
Transmit output		O1									4-20mA
Communication			D1								RS485
Relay output				A2							2 relay output
Power supply								V1			24VDC
								V2			220VAC
								V4			110VAC

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